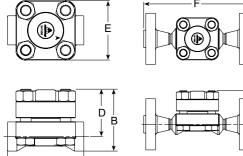


# SH-1500 Bimetallic Superheat Steam Trap

**Stainless Steel** For Pressures to 124 bar...Capacities to 3 180 kg/h



# b G

#### Model SH-1500

## Description

SH Series superheat steam traps operate by the effect that rising temperature has on the thermostatic bimetallic elements.

At start-up the valve is wide open, which allows a large volume of noncondensables and cold condensate to be removed from the system. When the system reaches steam temperature, the elements become sufficiently hot to pull on the trap's valve stem, closing the valve.

The valve remains closed until the bimetallic elements cool, thus allowing the valve to crack open, vent the condensate and noncondensables, and then close again when steam temperature is reached.

The SH Series superheat steam traps adjust automatically to changing conditions. Hot elements in the valve generate forces to offset rises in pressure. The SH 1500 series utilizes titanium valves and seats to ensure extremely long service life in the harsh environment of superheated steam systems.

## Specification

Bimetallic style steam traps type SH-1500 in investment cast chromemoly steel with integral stainless steel strainer, inline repairable. The mechanism shall consist of a stacked nickel-chrome bimetal operator with titanium valve and seat. The steam trap shall be capable of operation on low-load applications throughout its pressure/temperature range. Maximum allowable back pressure 99% of inlet pressure.

#### How to Order

Specify:

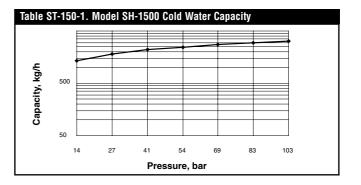
- Size and type of pipe connection •
- Maximum working pressure that will be encountered
- Maximum condensate load

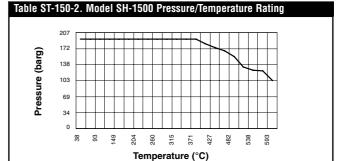
Table ST-150-3. SH Series			
Model	SH-1500*		
Pipe Connections	mm		
	20	25	
"B" (Height SW or BW) in mm	129	129	
"C" (Face-to-face SW or BW) in mm	157	157	
"D" (Centerline to Top) in mm	98	98	
"E" (Width) in mm	123	123	
"F" (Face-to-face Flanged ANSI 1500#) in mm	305	311	
"G" (Height Flanged ANSI 1500lbs) in mm	163	173	
Weight in kg (SW or BW)	10,4 kg	10,4 kg	
Weight in kg (Flanged ANSI 1500#)	17,2 kg	18,1 kg	

Standard flanges are in carbon steel, stainless steel flanges are optional. Other flange sizes, ratings and face-to-face dimensions are available on request

All sizes comply with the article 3.3 of the PED (97/23/EC).







## Maximum operating conditions

Suggested minimum operating pressure:

Maximum allowable pressure (vessel design): Maximum operating pressure: Maximum back pressure:

124 bar @ 565°C 124 bar 99% of inlet pressure 41 bar

Table ST-150-4. Model SH-1500		
Connections	20 – 25: Socketweld, Buttweld, Flanged	
Material		
Body and Cap	ASTM 217 Gr. C12A	
Valve	Titanium	
Seat	manium	
Bimetallic Elements	Nickel-chrome and stainless steel	
Strainer	Stain Steel Screen	

All dimensions and weights are approximate. Use certified print for exact dimensions. Design and materials are subject to change without notice.